

Garant

Face mill arbor with cooling channel bore, HSK-F 63 short, Spigot \varnothing d1: 22 mm



Order data

Order number	306531 22
GTIN	4045197587817
Item class	31A

Description

Version:

- Spigot \varnothing 40 with 4 tapped holes for face mills to DIN 2079.
- With Balluffchip bore.
- Increased collar contact surface.
- HSK mating faces machined.

With cooling channel bores.

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant pipe No. 309880, Plug-in socket No. 309890, Special toggle spanner No. 309840.

Overhang dimension A: 50 mm

External \varnothing D: 48 mm

Milling mandrel length L_4 : 19 mm

Spare milling cutter lock screw No. 309860: 22

Technical description

Spigot \varnothing d ₁	22 mm
Overhang dimension A	50 mm

Suitable toggle spanner No. 309840	22
Spare milling cutter lock screw No. 309860	22
Milling mandrel length L ₄	19 mm
External Ø D	48 mm
Adapter	HSK-F 63 short
Arbor standard	DIN 69882-3
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Shape	F
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Milling cutter lock screw for mandrel Ø 22 mm	309860 22
Toggle spanner for mandrel Ø 22 mm	309840 22