

HOLEX

Face mill arbor with cooling channel bore, HSK-A 63 short, Spigot Ø d1: 27 mm



Order data

Order number	306537 27
GTIN	4045197712271
Item class	32A

Description

Version:

- Spigot Ø 40 with 4 tapped holes for face mills to DIN 2079.
- With Balluffchip bore.
- Increased collar contact surface.
- HSK mating faces machined.

With **cooling channel bores.**

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant pipe No. 309880, Plug-in socket No. 309890, Special toggle spanner No. 309840.

Overhang dimension A: 60 mm

External Ø D: 60 mm

Milling mandrel length L₄: 21 mm

Spare milling cutter lock screw No. 309860: 27

Technical description

Spare milling cutter lock screw No. 309860	27
Suitable toggle spanner No. 309840	27

Overhang dimension A	60 mm
Milling mandrel length L ₄	21 mm
Spigot Ø d ₁	27 mm
External Ø D	60 mm
Adapter	HSK-A 63 short
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 6.3 at 20,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Milling cutter lock screw for mandrel Ø 27 mm	309860 27
Toggle spanner for mandrel Ø 27 mm	309840 27