

Garant

Face mill arbor with cooling channel bore, HSK-A 63 medium, Spigot Ø d1: 22 mm


Order data

Order number	306541 22
GTIN	4045197763549
Item class	31A

Description
Version:

- **Spigot Ø 40 with 4 tapped holes for face mills to DIN 2079.**
- **With Balluffchip bore.**
- **Increased collar contact surface.**
- **HSK mating faces machined.**

With **cooling channel bore.**

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant pipe No. 309880, Plug-in socket No. 309890, Special toggle spanner No. 309840.

Overhang dimension A: 75 mm

External Ø D: 48 mm

Milling mandrel length L₄: 19 mm

Spare milling cutter lock screw No. 309860: 22

Technical description

Overhang dimension A	75 mm
Spare milling cutter lock screw No. 309860	22

Milling mandrel length L_4	19 mm
External $\varnothing D$	48 mm
Suitable toggle spanner No. 309840	22
Spigot $\varnothing d_1$	22 mm
Adapter	HSK-A 63 medium
Arbor standard	DIN 69893
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Shape	A
Cooling channel bore	cannot be plugged
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 6 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Milling cutter lock screw for mandrel $\varnothing 22$ mm	309860 22
Toggle spanner for mandrel $\varnothing 22$ mm	309840 22