

Garant

Face mill arbor with cooling channel bore, HSK-A 63 medium, Spigot Ø d1: 27 mm



Order data

Order number	306541 27
GTIN	4045197763556
Item class	31A

Description

Version:

- Spigot Ø 40 with 4 tapped holes for face mills to DIN 2079.
- With Balluffchip bore.
- Increased collar contact surface.
- HSK mating faces machined.

With **cooling channel bore**.

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant pipe No. 309880, Plug-in socket No. 309890, Special toggle spanner No. 309840.

Overhang dimension A: 80 mm

External Ø D: 60 mm

Milling mandrel length L₄: 21 mm

Spare milling cutter lock screw No. 309860: 27

Technical description

Milling mandrel length L ₄	21 mm
Overhang dimension A	80 mm

Spare milling cutter lock screw No. 309860	27
External Ø D	60 mm
Suitable toggle spanner No. 309840	27
Spigot Ø d ₁	27 mm
Adapter	HSK-A 63 medium
Arbor standard	DIN 69893
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Shape	A
Cooling channel bore	cannot be plugged
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Toggle spanner for mandrel Ø 27 mm	309840 27
Milling cutter lock screw for mandrel Ø 27 mm	309860 27