

**Garant**

**Face mill arbor with cooling channel bore, HSK-A 63 A = 160, Spigot Ø d1: 32 mm**


**Order data**

|              |               |
|--------------|---------------|
| Order number | 306575 32     |
| GTIN         | 4045197468529 |
| Item class   | 31A           |

**Description**
**Version:**

- **Spigot Ø 40 with 4 tapped holes for face mills to DIN 2079.**
- **With Balluffchip bore.**
- **Increased collar contact surface.**
- **HSK mating faces machined.**

With **cooling channel bores.**

**Application:**

For clamping shell end mills and milling cutter heads.

**Supplied with:**

Lock screw

**Optional extras:**

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, toggle spanner No. 309840.

External Ø D: 78 mm

Milling mandrel length L<sub>4</sub>: 24 mm

Spare milling cutter lock screw No. 309860: 32

**Technical description**

|  |       |
|--|-------|
| Spare milling cutter lock screw No. 309860 | 32    |
| Milling mandrel length L <sub>4</sub>      | 24 mm |

|                                       |                     |
|---------------------------------------|---------------------|
| Suitable toggle spanner No. 309840    | 32                  |
| Spigot Ø d <sub>1</sub>               | 32 mm               |
| External Ø D                          | 78 mm               |
| Adapter                               | HSK-A 63 A = 160    |
| Arbor standard                        | DIN 69882-3         |
| Arbor standard                        | ISO 12164-1         |
| Arbor standard                        | DIN 69893           |
| Shape                                 | A                   |
| Cooling channel bore                  | not pluggable       |
| Balance quality G at rotational speed | G 2.5 at 25,000 rpm |
| Concentricity                         | ≤ 6 µm              |
| Machining strategy                    | HPC                 |
| Type of product                       | Milling head arbor  |

## Accessories

|   |           |
|---|-----------|
| Socket wrench for coolant tubes for HSK 32    | 309890 32 |
| HSK coolant tube for HSK 32                   | 309880 32 |
| Milling cutter lock screw for mandrel Ø 32 mm | 309860 32 |
| Toggle spanner for mandrel Ø 32 mm            | 309840 32 |