



## Face mill arbor with cooling channel bore, HSK-A 100 short, Spigot $\varnothing$ d1: 27 mm



### Order data

Order number	306677 27
GTIN	4045197712325
Item class	32A

### Description

#### Version:

- Spigot  $\varnothing$  40 with 4 tapped holes for face mills to DIN 2079.
- With Balluffchip bore.
- Increased collar contact surface.
- HSK mating faces machined.

With **cooling channel bores.**

#### Application:

For clamping shell end mills and milling cutter heads.

#### Supplied with:

Lock screw

#### Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, toggle spanner No. 309840.

Overhang dimension A: 50 mm

External  $\varnothing$  D: 60 mm

Milling mandrel length  $L_4$ : 21 mm

Spare milling cutter lock screw No. 309860: 27

### Technical description

Overhang dimension A	50 mm
Suitable toggle spanner No. 309840	27

Spare milling cutter lock screw No. 309860	27
Milling mandrel length L <sub>4</sub>	21 mm
Spigot Ø d <sub>1</sub>	27 mm
External Ø D	60 mm
Adapter	HSK-A 100 short
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 6.3 at 20,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

## Accessories

Toggle spanner for mandrel Ø 27 mm	309840 27
Milling cutter lock screw for mandrel Ø 27 mm	309860 27