



Face mill arbor with cooling channel bore, HSK-A 100 short, Spigot \varnothing d1: 40 mm



Order data

Order number	306677 40
GTIN	4045197712349
Item class	32A

Description

Version:

- Spigot \varnothing 40 with 4 tapped holes for face mills to DIN 2079.
- With Balluffchip bore.
- Increased collar contact surface.
- HSK mating faces machined.

With **cooling channel bores.**

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, toggle spanner No. 309840.

Overhang dimension A: 60 mm

External \varnothing D: 89 mm

Milling mandrel length L_4 : 27 mm

Spare milling cutter lock screw No. 309860: 40

Technical description

Spigot \varnothing d ₁	40 mm
Spare milling cutter lock screw No. 309860	40

Suitable toggle spanner No. 309840	40
Overhang dimension A	60 mm
Milling mandrel length L ₄	27 mm
External Ø D	89 mm
Adapter	HSK-A 100 short
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 6.3 at 20,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Milling cutter lock screw for mandrel Ø 40 mm	309860 40
Socket wrench for coolant tubes for HSK 40	309890 40
Toggle spanner for mandrel Ø 40 mm	309840 40
HSK coolant tube for HSK 40	309880 40