

Garant
Face mill arbor, HSK-A 100 A = 100, Spigot Ø d1: 32 mm

Order data

Order number	306678 32
GTIN	4045197290434
Item class	31A

Description
Version:

- **Spigot Ø 40 with 4 tapped holes for face mills to DIN 2079.**
- **With Balluffchip bore.**
- **Increased collar contact surface.**
- **HSK mating faces machined.**

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, toggle spanner No. 309840.

External Ø D: 78 mm

Milling mandrel length L₄: 24 mm

Spare milling cutter lock screw No. 309860: 32

Technical description

Spare milling cutter lock screw No. 309860	32
Suitable toggle spanner No. 309840	32
Milling mandrel length L ₄	24 mm
Spigot Ø d ₁	32 mm

External Ø D	78 mm
Adapter	HSK-A 100 A = 100
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Toggle spanner for mandrel Ø 32 mm	309840 32
Socket wrench for coolant tubes for HSK 32	309890 32
HSK coolant tube for HSK 32	309880 32
Milling cutter lock screw for mandrel Ø 32 mm	309860 32