

**Garant**
**Face mill arbor, HSK-A 100 A = 160, Spigot  $\varnothing$  d1: 27 mm**

**Order data**

Order number	306690 27
GTIN	4045197290489
Item class	31A

**Description**
**Version:**

- **Clamping  $\varnothing$  40 with 4 tapped holes for drive blocks to DIN 2079.**
- **With Balluffchip bore.**
- **Increased collar contact surface.**
- **HSK mating faces machined.**

**Application:**

For clamping shell end mills and milling cutter heads.

**Supplied with:**

Lock screw

**Optional extras:**

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, toggle spanner No. 309840.

External  $\varnothing$  D: 60 mm

Milling mandrel length  $L_4$ : 21 mm

Spare milling cutter lock screw No. 309860: 27

**Technical description**

Milling mandrel length $L_4$	21 mm
Spigot $\varnothing$ d <sub>1</sub>	27 mm
Suitable toggle spanner No. 309840	27
Spare milling cutter lock screw No. 309860	27

External Ø D	60 mm
Adapter	HSK-A 100 A = 160
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

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## Accessories

Toggle spanner for mandrel Ø 27 mm	309840 27
Milling cutter lock screw for mandrel Ø 27 mm	309860 27