

Garant

Face mill arbor vibration-damped, cylindrical, HSK-A 100 A = 300, Spigot Ø d1: 32 mm



Order data

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|--------------|---------------|
| Order number | 306709 32 |
| GTIN | 4045197762047 |
| Item class | 31A |

Description

Version:

- Shank, spigot, and all contact surfaces are ground at the collar.
- With Balluffchip bore.
- Increased collar contact surface.

Vibration damped version, arbor with vibration-damping core.

Advantage:

Significantly lower tendency to vibrate! Considerable increase in feed rate!

Supplied with:

Cutter lock screw and drive dog.

Optional extras:

Special coolant pipe wrench No. 309840, coolant pipe No. 309880.

Note:

Further sizes on request.

Ø D₂: 78 mm

Milling mandrel length L₄: 24 mm

Technical description

| | |
|---------------------------------------|-------------------|
| Milling mandrel length L ₄ | 24 mm |
| Ø D ₂ | 78 mm |
| Adapter | HSK-A 100 A = 300 |
| Standard | DIN 6357 |
| Arbor standard | DIN 69882-3 |

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|---------------------------------------|--------------------|
| Arbor standard | DIN 69893 |
| Arbor standard | ISO 12164-1 |
| Shape | A |
| Balance quality G at rotational speed | G 6.3 at 8,000 rpm |
| Concentricity | ≤ 6 μm |
| Machining strategy | HPC |
| Vibration | damped |
| Type of product | Milling head arbor |

Accessories

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|------------------------------------|-----------|
| Toggle spanner for mandrel Ø 32 mm | 309840 32 |
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