

Garant

Face mill arbor vibration-damped, cylindrical, with cooling channel bore, HSK-A 100 A = 300, Spigot Ø d1: 32 mm


Order data

Order number	306715 32
GTIN	4045197942654
Item class	31A

Description
Version:

- Shank, spigot, and all contact surfaces are ground at the collar.
- With Balluffchip bore.
- Increased collar contact surface.

Vibration damped version, arbor with vibration-damping core.

Advantage:

Significantly lower tendency to vibrate. Considerable increase in feed rate.

Supplied with:

Cutter lock screw and drive dog.

Optional extras:

Special coolant pipe wrench No. 309840, coolant pipe No. 309880.

Note:

Further sizes on request.

Ø D₂: 78 mm

Milling mandrel length L₄: 24 mm

Technical description

Ø D ₂	78 mm
Spigot Ø d ₁	32 mm
Milling mandrel length L ₄	24 mm
Adapter	HSK-A 100 A = 300
Standard	DIN 6357

Arbor standard	ISO 12164-1
Arbor standard	DIN 69882-3
Arbor standard	DIN 69893
Shape	A
Balance quality G at rotational speed	G 6.3 at 8,000 rpm
Concentricity	≤ 6 μm
Machining strategy	HPC
Vibration	damped
Type of product	Milling head arbor