



Hydraulic clamping chuck radial adjustment, HSK-A 63, Clamping range \varnothing D1: 25 mm



Order data

Order number	307514 25
GTIN	2050001700964
Item class	33W

Description

Version:

- Axial length adjustment, adjustment travel 10 mm.
- With Balluffchip bore.

With radial adjustment for tool length.

Application:

- For drilling, reaming, and milling.

Optional extras:

Reducer sleeves No. 302135 – 302180, coolant tube No. 309880, coolant tube socket wrench No. 309890, parallel wipers No. 343720.

WTE stop screws for direct clamping and for use of reducing sleeves on request.

Note:

A-dimension = 200 mm available on request!

Overhang dimension A: 120 mm

External \varnothing D: 53 mm

Adjustment travel V: 10 mm

Technical description

Clamping \varnothing D ₁	25 mm
Overhang dimension A	120 mm
External \varnothing D	53 mm

Adjustment travel V	10 mm
Adapter	HSK-A 63
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Arbor standard	DIN 69882-7
Shape	A
Through-coolant	yes, with max. 80 bar
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Type of product	Hydraulic clamping chuck

Accessories

Parallel wiper Plastic Pin \varnothing 25 mm	343720 25
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