



## Hydraulic clamping chuck radial adjustment, HSK-A 63, Clamping range $\varnothing$ D1: 8 mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 307514 8      |
| GTIN         | 2050001700926 |
| Item class   | 33W           |

### Description

#### Version:

- Axial length adjustment, adjustment travel 10 mm.
- With Balluffchip bore.

With radial adjustment for tool length.

#### Application:

- For drilling, reaming, and milling.

#### Optional extras:

Reducer sleeves No. 302135 – 302180, coolant tube No. 309880, coolant tube socket wrench No. 309890, parallel wipers No. 343720.

WTE stop screws for direct clamping and for use of reducing sleeves on request.

#### Note:

A-dimension = 200 mm available on request!

Overhang dimension A: 80 mm

External  $\varnothing$  D: 50 mm

Adjustment travel V: 10 mm

### Technical description

|                                       |       |
|---------------------------------------|-------|
| Overhang dimension A                  | 80 mm |
| Clamping $\varnothing$ D <sub>1</sub> | 8 mm  |
| External $\varnothing$ D              | 50 mm |

|                                       |                          |
|---------------------------------------|--------------------------|
| Adjustment travel V                   | 10 mm                    |
| Adapter                               | HSK-A 63                 |
| Arbor standard                        | DIN 69893                |
| Arbor standard                        | ISO 12164-1              |
| Arbor standard                        | DIN 69882-7              |
| Shape                                 | A                        |
| Through-coolant                       | yes, with max. 80 bar    |
| Balance quality G at rotational speed | G 2.5 at 25,000 rpm      |
| Concentricity                         | $\leq 3 \mu\text{m}$     |
| Machining strategy                    | HSC                      |
| Type of product                       | Hydraulic clamping chuck |

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## Accessories

|   |          |
|---|----------|
| Parallel wiper Plastic Pin $\varnothing$ 8 mm | 343720 8 |
|---|----------|