



Hydraulic clamping chuck short, slim, HSK-F 63, Clamping range \varnothing D1: 25 mm



Order data

Order number	307518 25
GTIN	2050001653413
Item class	33W

Description

Version:

- Axial length adjustment, adjustment travel 10 mm.
- With Balluffchip bore.

Application:

- For drilling, reaming, and milling.

Optional extras:

Reducer sleeves No. 302135 – 302180, coolant tube No. 309880, coolant tube socket wrench No. 309890, parallel wipers No. 343720.

WTE stop screws for direct clamping and for use of reducing sleeves on request.

Note:

A-dimension = 200 mm available on request!

Overhang dimension A: 120 mm

\varnothing D₂: 57 mm

External \varnothing D: 53 mm

L₃: 62 mm

Adjustment travel V: 10 mm

Thread M: M16x1

Technical description

\varnothing D ₂	57 mm
L ₃	62 mm

Overhang dimension A	120 mm
Clamping $\varnothing D_1$	25 mm
Thread M	M16x1
External $\varnothing D$	53 mm
Adjustment travel V	10 mm
Adapter	HSK-F 63
Arbor standard	DIN 69893
Arbor standard	DIN 69882-7
Arbor standard	ISO 12164-1
Shape	F
Through-coolant	yes, with max. 80 bar
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Type of product	Hydraulic clamping chuck

Accessories

Parallel wiper Plastic Pin $\varnothing 25 \text{ mm}$	343720 25
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