



Hydraulic clamping chuck short, slim, HSK-A 100, Clamping range \varnothing D1: 25 mm



Order data

Order number	307525 25
GTIN	2050001653543
Item class	33W

Description

Version:

- Axial length adjustment, adjustment travel 10 mm.
- With Balluffchip bore.

Application:

- For drilling, reaming, and milling.

Optional extras:

Reducer sleeves No. 302135 – 302180, Coolant pipe No. 309880, Coolant pipe wrench No. 309890, Parallel wipers No. 343720.

WTE stop screws for direct clamping and for use of reducing sleeves on request.

Note:

A-dimension = 200 mm available on request!

Overhang dimension A: 110 mm

\varnothing D₂: 57 mm

External \varnothing D: 63 mm

L₃: 62 mm

Adjustment travel V: 10 mm

Thread M: M16×1

Technical description

Clamping $\varnothing D_1$	25 mm
L_3	62 mm
Thread M	M16×1
$\varnothing D_2$	57 mm
Overhang dimension A	110 mm
External $\varnothing D$	63 mm
Adjustment travel V	10 mm
Adapter	HSK-A 100
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Arbor standard	DIN 69882-7
Shape	A
Through-coolant	yes, with max. 80 bar
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Type of product	Hydraulic clamping chuck

Accessories

Parallel wiper Plastic Pin $\varnothing 25$ mm	343720 25
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