

Hydraulic clamping chuck HPH, HSK-A 63, Clamping range Ø D1: 16 mm



Order data

Order number	307610 16
GTIN	2050001671301
Item class	33W

Description

Version:

- · Very high total rigidity due to optimised design.
- · With Balluffchip bore.
- · Axial adjustment available.
- · Flexible due to use of reducing sleeves.

Advantage:

- · Very high transmitted torque, providing high process reliability.
- · Ideal damping characteristics, resulting in optimum surface finishes, increased tool life and spindle protection.

Application:

- · Especially for heavy-duty milling.
- · For clamping tools with shank tolerance h6.

Supplied with:

Hexagon cross-bar wrench.

Optional extras:

Coolant feed pipe No. 309880, Plug-in socket No. 309890, Reducing sleeves No. 302135 - 302180, for size 12; 20, and 32.

Overhang dimension A: 95 mm

Ø D₃: 42 mm

Ø D₂: 36 mm

External Ø D: 52.5 mm

L₁: 69 mm L₂: 42 mm

Technical description

L_2	42 mm
Weight	1.5 kg
L_1	69 mm
Overhang dimension A	95 mm
transmissible torque M _D	310 Nm
\emptyset D ₂	36 mm
Clamping Ø D ₁	16 mm
\emptyset D ₃	42 mm
Adjustment travel V	10 mm
Thread M	M12×1
External Ø D	52.5 mm
Adapter	HSK-A 63
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Shape	Α
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HPC
Machining strategy	HSC
Type of product	Hydraulic clamping chuck

Accessories

HSK coolant tube for HSK 63 309880 63