



Shrink-fit chuck, HSK-A 63 short, Clamping range $\varnothing D_1$: 6 mm



Order data

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|--------------|---------------|
| Order number | 308183 6 |
| GTIN | 2050001690098 |
| Item class | 33W |

Description

Version:

From clamping $\varnothing D_1$ 6 mm with tapped holes for balancing screws.

Integral length adjustment of the tool from clamping $\varnothing D_1$ 6 mm (adjustment travel 10 mm).

- **High-temperature steel.**
- **Size 3 – 5 for carbide, from size 6 for HSS and carbide.**
- **With Balluffchip bores.**

Application:

- **For holding end mills and drills with parallel shank to h6 tolerance.**
- **Suitable for inductive, contact and hot air shrink-fit units.**

Supplied with:

For chucks with length adjustment including a length adjustment screw (from clamping $\varnothing D_1$ 6 mm).

Optional extras:

Coolant tube No. 309880, socket wrench No. 309890, shrink-fit chuck extension No. 302410 – 302416, shrink-fit units No. 354210 – 354450, balancing screw set No. 309906 180.

Overhang dimension A: 80 mm

External $\varnothing D$: 27 mm

$\varnothing D_2$: 21 mm

Technical description

| | |
|----------------------------|-------|
| Clamping $\varnothing D_1$ | 6 mm |
| $\varnothing D_2$ | 21 mm |

| | |
|---------------------------------------|---------------------|
| Overhang dimension A | 80 mm |
| External Ø D | 27 mm |
| Adapter | HSK-A 63 short |
| Arbor standard | DIN 69893 |
| Arbor standard | ISO 12164-1 |
| Shape | A |
| Balance quality G at rotational speed | G 2.5 at 25,000 rpm |
| Concentricity | ≤ 3 µm |
| Machining strategy | HPC |
| Machining strategy | HSC |
| Type of product | Shrink-fit chuck |

Accessories

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|---|-------------|
| Shrink-fit unit Type SU1 | 354210 SU1 |
| Cooling unit Type CU1 | 354215 CU1 |
| Subframe cupboard | 354290 |
| Screening plate for coil SU1 for clamping Ø 6-12 mm | 354240 6-12 |
| Cooling adapter long 4.5° for clamping Ø 6-9 mm | 354236 6-9 |
| Cooling adapter short 4.5° for clamping Ø 6-9 mm | 354235 6-9 |