

**Garant**
**Shrink-fit chuck, HSK-F 63 short, Clamping range  $\varnothing$  D1: 20 mm**

**Order data**

Order number	308184 20
GTIN	4045197588067
Item class	31A

**Description**
**Version:**

Integral length adjustment of the tool from clamping  $\varnothing$  D<sub>1</sub> 6 mm (adjustment travel 10 mm).

- **High-temperature steel.**
- **Size 3 – 5 for carbide, from size 6 for HSS and carbide.**
- **With Balluffchip bores.**

Without tapped holes for balancing screws and **without thread for coolant pipe.**

**GARANT:** HSK mating faces machined. **All shanks hard turned (for smooth running!).**

**Application:**

- **For holding end mills and drills with parallel shank to h6 tolerance.**
- **Suitable for inductive, contact and hot air shrink-fit units.**

**Supplied with:**

For chucks with length adjustment including a length adjustment screw (from clamping  $\varnothing$  D<sub>1</sub> 6 mm).

**Optional extras:**

Coolant tube No. 309880, socket wrench No. 309890, shrink-fit chuck extension No. 302410 – 302416, shrink-fit units No. 354210 – 354450, balancing screw set No. 309906 180.

Overhang dimension A: 100 mm

External  $\varnothing$  D: 40 mm

$\varnothing$  D<sub>2</sub>: 33 mm

**Technical description**

Ø D <sub>2</sub>	33 mm
Clamping Ø D <sub>1</sub>	20 mm
Overhang dimension A	100 mm
External Ø D	40 mm
Adapter	HSK-F 63 short
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Shape	F
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HPC
Machining strategy	HSC
Type of product	Shrink-fit chuck

## Accessories

Cooling unit Type CU1	354215 CU1
Subframe cupboard	354290
Screening plate for coil SU1 for clamping Ø 12-20 mm	354240 12-20
Cooling adapter short 4.5° for clamping Ø 16,1-22 mm	354235 16,1-22
Shrink-fit unit Type SU1	354210 SU1
Cooling adapter long 4.5° for clamping Ø 16,1-22 mm	354236 16,1-22