

Garant

Shrink-fit chuck with cooling channel bore, HSK-A 63 short, Clamping range Ø D1: 18 mm



Order data

Order number	308187 18
GTIN	4045197290915
Item class	31A

Description

Version:

From clamping Ø D₁ 6 mm with tapped holes for balancing screws.

Integral length adjustment of the tool from clamping Ø D₁ 6 mm (adjustment travel 10 mm).

- **High-temperature steel.**
- **Size 3 – 5 for carbide, from size 6 for HSS and carbide.**
- **With Balluffchip bores.**

GARANT: HSK mating faces machined. **All shanks hard turned (for smooth running!).**

With **cooling channel bores** tapped for plugging.

Application:

- **For holding end mills and drills with parallel shank to h6 tolerance.**
- **Suitable for inductive, contact and hot air shrink-fit units.**

Supplied with:

For chucks with length adjustment including a length adjustment screw (from clamping Ø D₁ 6 mm).

Optional extras:

Coolant tube No. 309880, socket wrench No. 309890, shrink-fit chuck extension No. 302410 – 302416, shrink-fit units No. 354210 – 354450, balancing screw set No. 309906 180.

Cooling channel bore: lockable

Overhang dimension A: 95 mm

External Ø D: 42 mm

Ø D₂: 33 mm

Technical description

Overhang dimension A	95 mm
Clamping $\varnothing D_1$	18 mm
$\varnothing D_2$	33 mm
External $\varnothing D$	42 mm
Cooling channel bore	lockable
Adapter	HSK-A 63 short
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HPC
Machining strategy	HSC
Type of product	Shrink-fit chuck

Accessories

Cooling unit Type CU1	354215 CU1
Screening plate for coil SU1 for clamping $\varnothing 12-20$ mm	354240 12-20
Cooling adapter long 4.5° for clamping $\varnothing 16,1-22$ mm	354236 16,1-22
Subframe cupboard	354290
Cooling adapter short 4.5° for clamping $\varnothing 16,1-22$ mm	354235 16,1-22
Shrink-fit unit Type SU1	354210 SU1