

**Garant**
**Side clamping chuck with cooling channel bores, PSC 63 A = 100, Clamping  $\varnothing$  D1: 10 mm**

**Order data**

Order number	308509 10
GTIN	4045197943996
Item class	31C

**Description**
**Version:**

- **With Balluffchip bore.**
- **All shanks hard turned (for smooth running!).**
- **Mating faces of the PSC internal contour machined.**

**Application:**

For clamping tools with Weldon shank to DIN 1835 Form B and DIN 6535 Form HB.

**Optional extras:**

Coolant pipe No. 309885, coolant pipe wrench No. 309893.

**Note:**

Suitable reduction from PSC 63 to PSC 40 or PSC 50 No. 318892.

Suitable reducing adaptor from SK 40 or HSK 63 to PSC 40 or PSC 50 on request.

Suitable reducing adaptor from SK 50 or HSK 100 to PSC 63 or PSC 80 on request.

Suitable extensions can be found under No. 318894, No. 318895 and No. 318896.

Machining strategy: HPC

External  $\varnothing$  D: 35 mm

**Technical description**

Clamping $\varnothing$ D <sub>1</sub>	10 mm
External $\varnothing$ D	35 mm
Adapter	PSC 63 A = 100

Arbor standard	ISO 26623-2
Through-coolant	yes
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Machining strategy	HPC
Type of product	Side lock arbor