

Garant
Face mill arbor with cooling channel bores, BT 63 ultra short, Spigot Ø d1: 27 mm

Order data

Order number	308546 27
GTIN	4045197703699
Item class	31C

Description
Version:

- **With Balluffchip bore.**
- **All shanks hard turned (for smooth running!).**
- **Mating faces of the PSC internal contour machined.**

Application:

For holding shell end mills and face mills with cross keyway.

Supplied with:

Lock screw.

Optional extras:

Toggle spanner No. 309840, cutter lock screw No. 309860.

Coolant tube and assembling key for coolant tubes No. 309885; 309893.

Machining strategy: HPC

Overhang dimension A: 25 mm

External Ø D: 60 mm

Spare milling cutter lock screw No. 309860 / 309861: 27

Suitable toggle spanner No. 309840: 27

Technical description

Spare milling cutter lock screw No. 309860 / 309861	27
Spigot Ø d ₁	27 mm

Overhang dimension A	25 mm
Suitable toggle spanner No. 309840	27
External Ø D	60 mm
Adapter	BT 63 ultra short
Arbor standard	ISO 26623-2
Cooling channel bore	pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Toggle spanner for mandrel Ø 27 mm	309840 27
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