

**Garant**
**Face mill arbor with cooling channel bores, BT 63 ultra short, Spigot Ø d1: 32 mm**

**Order data**

Order number	308546 32
GTIN	4045197703705
Item class	31C

**Description**
**Version:**

- **With Balluffchip bore.**
- **All shanks hard turned (for smooth running!).**
- **Mating faces of the PSC internal contour machined.**

**Application:**

For holding shell end mills and face mills with cross keyway.

**Supplied with:**

Lock screw.

**Optional extras:**

Toggle spanner No. 309840, cutter lock screw No. 309860.

Coolant tube and assembling key for coolant tubes No. 309885; 309893.

Machining strategy: HPC

Overhang dimension A: 25 mm

External Ø D: 63 mm

Spare milling cutter lock screw No. 309860 / 309861: 32

Suitable toggle spanner No. 309840: 32

**Technical description**

Overhang dimension A	25 mm
Spare milling cutter lock screw No. 309860 / 309861	32

Suitable toggle spanner No. 309840	32
Spigot $\varnothing d_1$	32 mm
External $\varnothing D$	63 mm
Adapter	BT 63 ultra short
Arbor standard	ISO 26623-2
Cooling channel bore	pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 6 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling head arbor

## Accessories

Toggle spanner for mandrel $\varnothing 32$ mm	309840 32
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