

Garant

Face mill arbor with cooling channel bores, PSC 63 A = 65, Spigot Ø d1: 22 mm


Order data

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| Order number | 308547 22 |
| GTIN | 4045197703729 |
| Item class | 31C |

Description
Version:

- **With Balluffchip bore.**
- **All shanks hard turned (for smooth running!).**
- **Mating faces of the PSC internal contour machined.**

Application:

For holding shell end mills and face mills with cross keyway.

Supplied with:

Lock screw.

Optional extras:

Toggle spanner No. 309840, cutter lock screw No. 309860.

Coolant tube and assembling key for coolant tubes No. 309885; 309893.

Machining strategy: HPC

External Ø D: 48 mm

Spare milling cutter lock screw No. 309860 / 309861: 22

Suitable toggle spanner No. 309840: 22

Technical description

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|---|-------|
| Suitable toggle spanner No. 309840 | 22 |
| Spigot Ø d ₁ | 22 mm |
| Spare milling cutter lock screw No. 309860 / 309861 | 22 |

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|---------------------------------------|---------------------|
| External Ø D | 48 mm |
| Adapter | PSC 63 A = 65 |
| Arbor standard | ISO 26623-2 |
| Cooling channel bore | pluggable |
| Balance quality G at rotational speed | G 2.5 at 25,000 rpm |
| Concentricity | ≤ 6 µm |
| Machining strategy | HPC |
| Type of product | Milling head arbor |

Accessories

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|------------------------------------|-----------|
| Toggle spanner for mandrel Ø 22 mm | 309840 22 |
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