

Garant
Shrink-fit chuck, PSC 63 A = 120, Clamping range \varnothing D1: 18 mm

Order data

Order number	308571 18
GTIN	4045197471956
Item class	31C

Description
Version:

- **With Balluffchip bore.**
- **All shanks hard turned (for smooth running!).**
- **Mating faces of the PSC internal contour machined.**

Application:

For clamping tools with shank tolerance h6.

Optional extras:

Shrink-fit chuck extensions No. 302410 – 302417. Shrink-fit units No. 354210 – 354450.
Coolant tube No. 309885; socket No. 309893 and balancing screw set No. 309906 size 180.

Machining strategy: HSC

External \varnothing D: 42 mm

\varnothing D₂: 33 mm

Technical description

Clamping \varnothing D ₁	18 mm
\varnothing D ₂	33 mm
External \varnothing D	42 mm
Adapter	PSC 63 A = 120
Arbor standard	ISO 26623-2
Through-coolant	yes

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HPC
Machining strategy	HSC
Type of product	Shrink-fit chuck

Accessories

Cooling adapter short 4.5° for clamping Ø 16,1-22 mm	354235 16,1-22
Cooling unit Type CU1	354215 CU1
Shrink-fit unit Type SU1	354210 SU1
Subframe cupboard	354290
Screening plate for coil SU1 for clamping Ø 12-20 mm	354240 12-20
Cooling adapter long 4.5° for clamping Ø 16,1-22 mm	354236 16,1-22