

Garant
Shrink-fit chuck with cooling channel bore, PSC 63 A = 120, Clamping \varnothing D1: 6 mm

Order data

Order number	308574 6
GTIN	4045197944030
Item class	31C

Description
Version:

- **With Balluffchip bore.**
- **All shanks hard turned (for smooth running!).**
- **Mating faces of the PSC internal contour machined.**

Application:

For clamping tools with shank tolerance h6.

Optional extras:

Shrink-fit chuck extensions No. 302410 – 302417. Shrink-fit units No. 354210 – 354450.
Coolant tube No. 309885; socket No. 309893 and balancing screw set No. 309906 size 180.

Machining strategy: HSC

External \varnothing D: 27 mm

\varnothing D₂: 21 mm

Technical description

\varnothing D ₂	21 mm
External \varnothing D	27 mm
Clamping \varnothing D ₁	6 mm
Adapter	PSC 63 A = 120
Arbor standard	ISO 26623-2
Through-coolant	yes

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HPC
Machining strategy	HSC
Type of product	Shrink-fit chuck