

Garant
Shrink-fit chuck, PSC 80 short, Clamping range \varnothing D1: 32 mm

Order data

Order number	308575 32
GTIN	4045197870636
Item class	31C

Description
Version:

- **With Balluffchip bore.**
- **All shanks hard turned (for smooth running!).**
- **Mating faces of the PSC internal contour machined.**

Application:

For clamping tools with shank tolerance h6.

Optional extras:

Shrink-fit chuck extensions No. 302410 – 302417. Shrink-fit units No. 354210 – 354450.
Coolant tube No. 309885; socket No. 309893 and balancing screw set No. 309906 size 180.
Machining strategy: HPC
Overhang dimension A: 95 mm
External \varnothing D: 53 mm
 \varnothing D₂: 44 mm

Technical description

External \varnothing D	53 mm
\varnothing D ₂	44 mm
Overhang dimension A	95 mm
Clamping \varnothing D ₁	32 mm
Adapter	PSC 80 short

Arbor standard	ISO 26623-2
Through-coolant	yes
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

Accessories

Cooling adapter long 4.5° for clamping Ø 22,1-32 mm	354236 22,1-32
Screening plate for coil SU1 for clamping Ø 20-32 mm	354240 20-32
Cooling adapter short 4.5° for clamping Ø 22,1-32 mm	354235 22,1-32
Cooling unit Type CU1	354215 CU1
Subframe cupboard	354290
Shrink-fit unit Type SU1	354210 SU1