

Garant
Pull stud sealed, without bore, suitable for steep tapers: 40

Order data

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| Order number | 308660 40 |
| GTIN | 4045197151001 |
| Item class | 31Z |

Description
Description:

The toolholder is securely pulled into the spindle by the spindle's clamping gripper using the pull stud. Pull studs come in different versions. They are an important link between the machine and tool. Stringent requirements apply for the accuracy, strength and reliability of pull studs.

Application:

- **For tools with taper shanks see also DIN 69871 and JIS B 6339 (MAS-BT).**
- **In machining centres (machines with automatic tool changers).**
- **In NC machines (machines without automatic tool changers).**

Note:

Sealed – with O-ring.

Look in the eShop – you will find the right clamping wrench and width for every job.

When installing the pull stud, cheque the correct tightening torque.

Pull stud standard: ISO 7388

Collar Ø D: 22.5 mm

Head Ø D₁: 18.95 mm

Overall length L: 44.5 mm

L₁: 16.25 mm

Thread M: M16

maximum tightening torque: 50 Nm

Technical description

| | |
|---------------------------|-------|
| maximum tightening torque | 50 Nm |
|---------------------------|-------|

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|--|--------------|
| Head Ø D ₁ | 18.95 mm |
| suitable for steep tapers | 40 |
| Thread M | M16 |
| suitable for taper arbors with colour code | SK 40 |
| Collar Ø D | 22.5 mm |
| Overall length L | 44.5 mm |
| L ₁ | 16.25 mm |
| Width across flats | 18 mm |
| Hole characteristics | without bore |
| Pull stud standard | ISO 7388 |
| Type of product | Pull Stud |

Accessories

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|---|-----------|
| Torque insert for Pull studs to ISO 7388 suitable for ISO taper size 40 | 308812 40 |
| Wrench for pull studs ISO 7388 suitable for ISO taper size 40 | 308830 40 |