



Special pull stud with internal thread, with bore, suitable for steep tapers: 50



Order data

Order number	308740 50
GTIN	4045197151070
Item class	32Z

Description

Description:

The toolholder is securely pulled into the spindle by the spindle's clamping gripper using the pull stud. Pull studs come in different versions. They are an important link between the machine and tool. Stringent requirements apply for the accuracy, strength and reliability of pull studs.

Application:

For tools with taper shanks see also **DIN 69871 / ISO 7388-1**.

Note:

Sealed – with O-ring.

Look in the eShop – you will find the right clamping wrench and width for every job.

When installing the pull stud, cheque the correct tightening torque.

Collar Ø D: 39.3 mm

Head Ø D₁: 32 mm

Overall length L: 65 mm

L₁: 25.1 mm

Thread M: M24

Internal thread: M24

Technical description

Collar Ø D	39.3 mm
L ₁	25.1 mm
Internal thread	M24

Thread M	M24
suitable for taper arbors with colour code	SK 50
suitable for steep tapers	50
Overall length L	65 mm
Head $\varnothing D_1$	32 mm
maximum tightening torque	150 Nm
Internal thread depth	17.5 mm
Width across flats	30 mm
Hole characteristics	with bore
Type of product	Pull Stud

Accessories

Torque insert for Pull studs to DIN 69872 suitable for steep tapers 50 SK	308810 50
Torque insert for Pull studs to SO 7388 suitable for steep tapers 50 SK	308812 50
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 50 SK	308820 50
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 50 SK	308825 50
Wrench for pull studs ISO 7388 suitable for steep tapers 50 SK	308830 50