



## ER clamping nut, for ER: 16



### Order data

|              |               |
|--------------|---------------|
| Order number | 309580 16     |
| GTIN         | 4045197151940 |
| Item class   | 32Z           |

### Description

#### Version:

Thread and taper ground in a single setup for highest concentricity. **With hexagon 25 AF.**

#### Suitable for :

All standard ER collet chucks.

#### Optional extras:

ER clamping wrench, No. 309680 – 309740.

Single open ended spanner (for size 16), No. 613300 size 25.

#### Note:

Collet chuck and clamping nut are balanced separately!

Balance quality G at rotational speed: G 6.3 at 15,000 rpm

Overall length L: 18 mm

External Ø D: 28 mm

Thread: M22 ×1.5

maximum tightening torque: 80 Nm

### Technical description

|        |          |
|--------|----------|
| Thread | M22 ×1.5 |
|--------|----------|

|                                       |                          |
|---------------------------------------|--------------------------|
| Overall length L                      | 18 mm                    |
| maximum tightening torque             | 80 Nm                    |
| for ER                                | 16 mm                    |
| External Ø D                          | 28 mm                    |
| Standard                              | DIN 6499 D               |
| Balance quality G at rotational speed | G 6.3 at 15,000 rpm      |
| Type of product                       | Collet chuck accessories |

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## Accessories

|  |           |
|--|-----------|
| Single open ended spanner Width across flats 25 mm | 613300 25 |
|--|-----------|