



## ER clamping nut, for ER: 25



### Order data

Order number	309580 25
GTIN	4045197151957
Item class	32Z

### Description

#### Version:

Thread and taper ground in a single setup for highest concentricity. **With slots.**

#### Suitable for :

All standard ER collet chucks.

#### Optional extras:

ER clamping wrench, No. 309680 – 309740.

Single open ended spanner (for size 16), No. 613300 size 25.

#### Note:

Collet chuck and clamping nut are balanced separately!

Balance quality G at rotational speed: G 6.3 at 15,000 rpm

Overall length L: 21 mm

External Ø D: 42 mm

Thread: M32×1.5

maximum tightening torque: 140 Nm

### Technical description

Thread	M32×1.5
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maximum tightening torque	140 Nm
for ER	25 mm
Overall length L	21 mm
External Ø D	42 mm
Standard	DIN 6499 D
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Type of product	Collet chuck accessories

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## Accessories

ER chuck key 1/2 inch socket for ER collet chuck 25	309700 25
ER chuck key for ER collet chuck 25	309680 25