

**Garant****ER clamping nut High Speed, for ER: 25****Order data**

Order number	309610 25
GTIN	4045197291981
Item class	31Z

**Description****Version:**

Thread and taper ground in a single setup for highest concentricity.

Nut coated for: lower friction and **increased clamping force** coupled with high wear resistance and corrosion resistance. **With slots.**

**Suitable for :**

All standard ER collet chucks.

**Optional extras:**

ER clamping wrench, No. 309680 – 309740.

Single open ended spanner (for size 16), No. 613300 size 25.

**Note:**

Collet chuck and clamping nut are balanced separately!

Balance quality G at rotational speed: G 2.5 at 25,000 rpm

Overall length L: 21 mm

External Ø D: 42 mm

Thread: M32×1.5

maximum tightening torque: 140 Nm

**Technical description**

maximum tightening torque	140 Nm
for ER	25 mm
Thread	M32×1.5
Overall length L	21 mm
External Ø D	42 mm
Standard	DIN 6499 D
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Type of product	Collet chuck accessories

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## Accessories

ER chuck key for ER collet chuck 25	309680 25
ER chuck key 1/2 inch socket for ER collet chuck 25	309700 25