



## ER clamping nut for sealing rings, for ER: 40



### Order data

|              |               |
|--------------|---------------|
| Order number | 309615 40     |
| GTIN         | 7640128492207 |
| Item class   | 39Z           |

### Description

#### Version:

Thread and taper ground in a single setup for highest concentricity.

Nut coated for: lower friction and **increased clamping force** coupled with high wear resistance and corrosion resistance. **With slots.**

#### Suitable for :

All standard ER collet chucks.

#### Optional extras:

ER clamping wrench, No. 309680 – 309740.

Single open ended spanner (for size 16), No. 613300 size 25.

Sealing rings No. 309625; 309630; 309635; 309645.

#### Note:

Collet chuck and clamping nut are balanced separately!

Balance quality G at rotational speed: G 2.5 at 25,000 rpm

Overall length L: 30.5 mm

External Ø D: 63 mm

Thread: M50×1.5

maximum tightening torque: 240 Nm

### Technical description

|                                       |                          |
|---------------------------------------|--------------------------|
| Overall length L                      | 30.5 mm                  |
| maximum tightening torque             | 240 Nm                   |
| for ER                                | 40 mm                    |
| Thread                                | M50×1.5                  |
| External Ø D                          | 63 mm                    |
| Standard                              | DIN 6499 D               |
| Balance quality G at rotational speed | G 2.5 at 25,000 rpm      |
| Type of product                       | Collet chuck accessories |