

Garant
ER clamping nut for HiRunER collet chucks, for ER: 32

Order data

Order number	309617 32
GTIN	4045197771766
Item class	31Z

Description
Version:

Thread and taper ground in a single setup for highest concentricity.

Surface smoothly coated, ball-bearing mounted. Low coefficient of friction, high clamping forces.

With slots.
Suitable for :

Precision ER collet chuck No. 300642; 300643; 302843; 302844; 305523; 305524.

Optional extras:

ER clamping wrench, No. 309680 – 309740.

Single open ended spanner (for size 16), No. 613300 size 25.

Note:

Collet chuck and clamping nut are balanced separately!

Balance quality G at rotational speed: G 2.5 at 25,000 rpm

Overall length L: 26 mm

External Ø D: 51.8 mm

Thread: M42×1

maximum tightening torque: 136 Nm

Technical description

Overall length L	26 mm
External Ø D	51.8 mm
for ER	32 mm
Thread	M42×1
maximum tightening torque	136 Nm
Standard	DIN 6499 D
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Type of product	Collet chuck accessories