

**Garant**
**ER clamping nut for HiRunER collet chucks, for ER: 40**

**Order data**

Order number	309617 40
GTIN	4045197771773
Item class	31Z

**Description**
**Version:**

Thread and taper ground in a single setup for highest concentricity.

Surface smoothly coated, ball-bearing mounted. Low coefficient of friction, high clamping forces.

**With slots.**
**Suitable for :**

Precision ER collet chuck No. 300642; 300643; 302843; 302844; 305523; 305524.

**Optional extras:**

ER clamping wrench, No. 309680 – 309740.

Single open ended spanner (for size 16), No. 613300 size 25.

**Note:**

Collet chuck and clamping nut are balanced separately!

Balance quality G at rotational speed: G 2.5 at 25,000 rpm

Overall length L: 29 mm

External Ø D: 61.9 mm

Thread: M52×1

maximum tightening torque: 169 Nm

**Technical description**

External Ø D	61.9 mm
maximum tightening torque	169 Nm
Thread	M52×1
Overall length L	29 mm
for ER	40 mm
Standard	DIN 6499 D
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Type of product	Collet chuck accessories