



## Self-centring three-jaw chuck ROTA-S 2.0 with short taper and scroll stepped jaws, DIN 702-3, Type: 200/6



### Order data

Order number	313135 200/6
GTIN	2050001928825
Item class	33U

### Description

#### Version:

- **Maximum concentricity and jaw exchange repeatability.**
- **Long service life with very high precision.**
- **Modular protective sleeve system.**
- **Very short set-up times.**
- **Chuck body case-hardened up to 315 mm Ø.**
- **Large aperture (dimension E!).**
- **Safety peg for maximum operator safety.**
- **Base jaws compatible with chucks of the system "F" and system "Duro".**
- **Flexible clamping of small and large components.**
- **High-precision clamping of very small internal Ø.**

#### Application:

For spindle noses DIN 55027 with studs and collar nuts. The chuck is always fitted to the spindle nose directly without an intermediate flange.

#### Standard:

**DIN 702-3.**

#### Material:

Entirely made of steel, suitable for high speeds (see table).

**Supplied with:**

1 safety chuck key and 1 set fastening screws.

1 set scroll stepped jaws.

**Optional extras:**

**For spare and additional jaws** see No. 313200 – 313350.

Colour code for accessories: Schunk self-centring chucks and jaws

Clamping range with external hard top jaws: 8 - 208 mm

Clamping range with internal hard top jaws: 72 - 224 mm

Clamping stroke per jaw S: 7 mm

External Ø A: 206 mm

Aperture E: 52 mm

Centring taper Ø B: 106.39 mm

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**Technical description**

Clamping range with external hard top jaws	8 - 208 mm
Type	200
Size of studs	M12
Number of studs	4
maximum speed	4800 rpm
Weight	18.6 kg
Centring taper Ø B	106.39 mm
Short taper arbor	6
Clamping stroke per jaw S	7 mm
Aperture E	52 mm
External Ø A	206 mm
Clamping range with internal hard top jaws	72 - 224 mm
Chuck key hexagon socket K	12 mm
Series	ROTA-S plus
Standard	DIN 702-3
Colour code for accessories	Schunk self-centring chucks and jaws
Type of product	Self-centring chucks

## Accessories

Hardened top jaw set, 3 pieces for chuck type 200	313210 200
Hardened top jaw set, 3 pieces for chuck type 200	313250 200
Base jaw set, 3 pieces, angled serrations for chuck type 200	313205 200
Base jaw set, 3 pieces, angled serrations for chuck type 200	313200 200
Base jaw set, 3 pieces, straight teeth for chuck type 200	313207 200