



Base jaw set, 3 pieces, angled serrations, for chuck type: 315



Order data

Order number	313200 315
GTIN	4019208023670
Item class	33R

Description

Application:

As the jaws can be changed or adjusted to the required diameter **in just a few seconds**, it is useful to have several jaw sets on hand ready for use at the machine. **This minimises set-up times.** The jaw units consist for example of several sets of base jaws with soft top jaws, which can be machined out to the required diameters. This rationalisation method is not only necessary for NC machines but also important for every lathe type.

To accept hard or soft top jaws. Fastening screws for top jaws are supplied.

Suitable for :

Schunk self-centring chucks No. 313115; 313117; 313135; 313137, RöhM self-centring chucks Duro No. 313120; 313130; 313140 and other self-centring chuck systems.

suitable for colour code: RöhM self-centring chucks and jaws

Length L: 125 mm

Width B: 32 mm

Slot width A: 26 mm

Bore spacing b: 54 mm

Tenon width D: 12 mm

Technical description

Tenon width D	12 mm
Width B	32 mm
Slot width A	26 mm
Length L	125 mm

for chuck type	315 mm
Bore spacing b	54 mm
suitable for colour code	Schunk self-centring chucks and jaws
suitable for colour code	Röhm self-centring chucks and jaws
Type of product	Self-centring chuck jaws