

## Base jaw set, 3 pieces, angled serrations, for chuck type: 315



#### **Order data**

| Order number | 313205 315    |
|--------------|---------------|
| GTIN         | 2050001928979 |
| Item class   | 33T           |

### **Description**

### **Application:**

As the jaws can be changed or adjusted to the required diameter **in just a few seconds**, it is useful to have several jaw sets on hand ready for use at the machine. **This minimises set-up times**. The jaw units consist for example of several sets of base jaws with soft top jaws, which can be machined out to the required diameters. This rationalisation method is not only necessary for NC machines but also important for every lathe type.

To accept hard or soft top jaws. Fastening screws for top jaws are supplied.

#### **Suitable for:**

Schunk self-centring chucks No. 313115; 313117; 313135; 313137, Röhm self-centring chucks Duro No. 313120; 313130; 313140 and other self-centring chuck systems.

suitable for colour code: Röhm self-centring chucks and jaws

Length L: 125 mm Width B: 32 mm Slot width A: 26 mm Bore spacing b: 54 mm Tenon width D: 12 mm

# **Technical description**

| Width B        | 32 mm  |
|----------------|--------|
| Slot width A   | 26 mm  |
| for chuck type | 315 mm |

| Length L                 | 125 mm                               |
|--------------------------|--------------------------------------|
| Tenon width D            | 12 mm                                |
| Bore spacing b           | 54 mm                                |
| suitable for colour code | Schunk self-centring chucks and jaws |
| suitable for colour code | Röhm self-centring chucks and jaws   |
| Type of product          | Self-centring chuck jaws             |