



## Soft top jaw set 3 pieces, for chuck type: 400



### Order data

Order number	313300 400
GTIN	4019208023830
Item class	33R

### Description

#### Version:

**Ground** location faces, **burnished**.

Unstepped, for boring out to individual clamping  $\emptyset$ . **Precision milled** contact face, **not burnished**.

#### Application:

As the jaws can be changed or adjusted to the required diameter **in just a few seconds**, it is useful to have several jaw sets on hand ready for use at the machine. **This minimises set-up times**. The jaw units consist for example of several sets of base jaws with soft top jaws, which can be machined out to the required diameters. This rationalisation method is not only necessary for NC machines but also important for every lathe type.

For fitting to hardened base jaws. For clamping irregularly shaped or already machined components which have to be protected against damage. The jaws are machined according to the contours of the component.

#### Material:

Quality product made of 16MnCr5.

#### Suitable for :

Schunk self-centring chucks No. 313115; 313117; 313135; 313137, RöhM self-centring chucks Duro No. 313120; 313130; 313140 and other self-centring chuck systems.

#### Note:

Aluminium top jaws **on request**.

suitable for colour code: RöhM self-centring chucks and jaws

Length L: 180 mm

Width B: 50.5 mm

Height H: 73 mm

Slot width D: 18 mm

Bore spacing b: 60 mm  
Tenon length A: 30 mm

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## Technical description

Length L	180 mm
Width B	50.5 mm
Tenon length A	30 mm
Bore spacing b	60 mm
Slot width D	18 mm
Height H	73 mm
for chuck type	400 mm
suitable for colour code	Schunk self-centring chucks and jaws
suitable for colour code	Röhm self-centring chucks and jaws
Type of product	Self-centring chuck jaws