



Soft top jaw set, 3 pieces, for chuck type: 400



Order data

Order number	313310 400
GTIN	4019208193366
Item class	32R

Description

Version:

Milled location faces, **not burnished**.

Unstepped, for boring out to individual clamping \emptyset . **Precision milled** contact face, **not burnished**.

Application:

As the jaws can be changed or adjusted to the required diameter **in just a few seconds**, it is useful to have several jaw sets on hand ready for use at the machine. **This minimises set-up times**. The jaw units consist for example of several sets of base jaws with soft top jaws, which can be machined out to the required diameters. This rationalisation method is not only necessary for NC machines but also important for every lathe type.

For fitting to hardened base jaws. For clamping irregularly shaped or already machined components which have to be protected against damage. The jaws are machined according to the contours of the component.

Material:

Quality product made of 16MnCr5.

Suitable for :

Schunk self-centring chucks No. 313115; 313117; 313135; 313137, Röhms self-centring chucks Duro No. 313120; 313130; 313140 and other self-centring chuck systems.

Note:

· **Size 400 also suitable for chuck size 500.**

Aluminium top jaws **on request**.

suitable for colour code: Röhms self-centring chucks and jaws

Length L: 180 mm

Height H: 73 mm

Slot width D: 18 mm

Bore spacing b: 60 mm
Tenon length A: 30 mm

Technical description

Bore spacing b	60 mm
Length L	180 mm
for chuck type	400 mm
Height H	73 mm
Tenon length A	30 mm
Slot width D	18 mm
suitable for colour code	Schunk self-centring chucks and jaws
suitable for colour code	Röhm self-centring chucks and jaws
Type of product	Self-centring chuck jaws