



## Stepped top jaws set, 3 pieces, for chuck type: 250



### Order data

Order number	313770 250
GTIN	2050001929846
Item class	33T

### Description

#### Version:

**Precision milled** slots and **precision ground** serrations, **burnished**.

Hardened.

#### Application:

For external and internal clamping.

#### Material:

Quality product made of 16MnCr5.

#### Suitable for :

**Heavy-duty chucks** from Schunk, Röhms and other heavy-duty chuck manufacturers.

#### Optional extras:

T-nuts No. 313505 – 313605.

#### Note:

**Hard top and stepped jaws purchased subsequently must be ground internally in the chuck for concentricity and runout.**

- **When fitting to a chuck, please check serrations, slot width (D), and hole spacing (a, b).**
- **Aluminium top jaws on request.**

suitable for colour code: Schunk heavy-duty chucks and jaws

Length L: 101.5 mm

Width B: 40 mm

Height H: 54 mm

Hole centre spacing a: 25.5 mm

Bore spacing b: 30 mm

Slot width D: 16 mm

### Technical description

Height H	54 mm
Hole centre spacing a	25.5 mm
Width B	40 mm
Bore spacing b	30 mm
Slot width D	16 mm
Length L	101.5 mm
for chuck type	250 mm
suitable for colour code	Schunk heavy-duty chucks and jaws
Type of product	Heavy-duty lathe chuck jaws