



## Top jaw set, 3 pieces, soft, for chuck type: 315 mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 314400 315    |
| GTIN         | 4019208034560 |
| Item class   | 36R           |

### Description

#### Version:

**Precision milled** contact face, **not burnished.**

#### Application:

For fitting to hardened base jaws.

#### Material:

16 MnCr5

#### Suitable for :

**Three-jaw lathe chucks No. 310100; 310500; 310600; 310650; 310670; 310700; 310750.**

#### Note:

- **Jaws can generally be renewed in the chuck as long as the guide in the body is not worn out.**
- **Top, turning, and drilling jaws bought subsequently must be ground in the chuck for radial and axial run-out.**

Aluminium top jaws **on request.**

suitable for colour code: RöhM geared scroll chucks and jaws

Length L: 120 mm

Height H: 58 mm

Slot width D: 12.72 mm

Bore spacing b: 63.5 mm

Tenon length A: 19.02 mm

### Technical description

|                |        |
|----------------|--------|
| for chuck type | 315 mm |
|----------------|--------|

|                          |                                    |
|--------------------------|------------------------------------|
| Bore spacing b           | 63.5 mm                            |
| Tenon length A           | 19.02 mm                           |
| Length L                 | 120 mm                             |
| Slot width D             | 12.72 mm                           |
| Height H                 | 58 mm                              |
| suitable for colour code | Röhm geared scroll chucks and jaws |
| Type of product          | Gear scroll chuck jaws             |