



Combination four-jaw lathe chucks recessed mount, DIN 6351, Outer Ø A / taper: 200 mm



Order data

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| Order number | 315635 200 |
| GTIN | 5907412202822 |
| Item class | 36B |

Description

Callout:

Individual adjustment of combined jaws.

Centring adjustment of jaws.

Application:

Combined clamping option due to two different jaw adjustments:

a) Self-centring adjustment of the base jaws (geared scroll);

b) Individual adjustment of top jaws.

This allows irregularly shaped components to be clamped as if to a face plate. The gear scroll for jaw adjustment is **through-hardened**, the flanks of the scroll and of the bottom jaw teeth are **ground on both sides**.

With cylindrical centring mount to DIN 702-4. The chuck is fitted to a flange from the rear by means of screws and this flange is then mounted on to the lathe spindle.

Standard:

DIN 702-4.

Material:

Cast iron

Supplied with:

1 set = 4 hardened base jaws,

1 set = 4 hardened reversible jaws (internally and externally applicable)

1 chuck key,
Aperture E: 55 mm
Height without jaws H₁: 96 mm
Height with jaws H₂: 127 mm
Pitch circle diameter F: 176 mm
Centring Ø B: 160 mm
Centring depth C: 5 mm

Technical description

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|------------------------------------|----------------------------|
| Height with jaws H ₂ | 127 mm |
| Centring Ø B | 160 mm |
| Centring depth C | 5 mm |
| Aperture E | 55 mm |
| External Ø A | 200 mm |
| Height without jaws H ₁ | 96 mm |
| Chuck key square K | 11 mm |
| Weight | 19 kg |
| Pitch circle diameter F | 176 mm |
| Standard | DIN 702-4 |
| Type of product | Combination four-jaw chuck |