



Combination four-jaw lathe chucks recessed mount, DIN 6351, Outer \varnothing A / taper: 250 mm



Order data

Order number	315635 250
GTIN	5907412202839
Item class	36B

Description

Callout:

Individual adjustment of combined jaws.

Centring adjustment of jaws.

Application:

Combined clamping option due to two different jaw adjustments:

a) Self-centring adjustment of the base jaws (geared scroll);

b) Individual adjustment of top jaws.

This allows irregularly shaped components to be clamped as if to a face plate. The gear scroll for jaw adjustment is **through-hardened**, the flanks of the scroll and of the bottom jaw teeth are **ground on both sides**.

With cylindrical centring mount to DIN 702-4. The chuck is fitted to a flange from the rear by means of screws and this flange is then mounted on to the lathe spindle.

Standard:

DIN 702-4.

Material:

Cast iron

Supplied with:

1 set = 4 hardened base jaws,

1 set = 4 hardened reversible jaws (internally and externally applicable)

1 chuck key,
Aperture E: 76 mm
Height without jaws H₁: 102 mm
Height with jaws H₂: 135 mm
Pitch circle diameter F: 224 mm
Centring Ø B: 200 mm
Centring depth C: 6 mm

Technical description

Aperture E	76 mm
Pitch circle diameter F	224 mm
Chuck key square K	14 mm
Centring depth C	6 mm
External Ø A	250 mm
Weight	31 kg
Height with jaws H ₂	135 mm
Centring Ø B	200 mm
Height without jaws H ₁	102 mm
Standard	DIN 702-4
Type of product	Combination four-jaw chuck