



Jaw cutting attachment, Outer / inner Ø: 215/135 mm



Order data

| | |
|--------------|----------------|
| Order number | 315900 215/135 |
| GTIN | 4019208059488 |
| Item class | 38L |

Description

Version:

Within the body is a **drop-forged gear scroll**, which is rotated via a knurl ring on the periphery of the body. This gear scroll moves 3 **reversible** adjustment jaws steplessly inwards or outwards. For turning, the clamping screws of the adjustment jaws are positioned in the bore of the lathe chuck top jaws and the chuck is tightened. **During turning the chuck is in the same condition (preloaded) as for the subsequent workpiece machining.**

Callout:

Adjustment jaws
Knurl
Housing with spiral ring
Top jaws
Insert screw

Application:

For precision machining **internal and external diameters of soft top jaws** on lathe chucks. **Also suitable for external and internal re-grinding** of hardened top jaws to **correct radial runout.**

Insert area Ø position J: 70 - 140 mm
Insert area Ø position A: 215 - 285 mm
Weight: 5 kg
suitable for chucks up to Ø: 250 mm

Technical description

| | |
|-----------------------------|--------------|
| suitable for chucks up to Ø | 250 mm |
| Insert area Ø position A | 215 - 285 mm |
| Internal Ø | 135 mm |
| Weight | 5 kg |
| Insert area Ø position J | 70 - 140 mm |
| External Ø | 215 mm |