

**Jaw cutting attachment, Outer / inner Ø: 244/162 mm****Order data**

Order number	315900 244/162
GTIN	4019208059495
Item class	38L

Description**Version:**

Within the body is a **drop-forged gear scroll**, which is rotated via a knurl ring on the periphery of the body. This gear scroll moves 3 **reversible** adjustment jaws steplessly inwards or outwards. For turning, the clamping screws of the adjustment jaws are positioned in the bore of the lathe chuck top jaws and the chuck is tightened. **During turning the chuck is in the same condition (preloaded) as for the subsequent workpiece machining.**

Callout:

Adjustment jaws
Knurl
Housing with spiral ring
Top jaws
Insert screw

Application:

For precision machining **internal and external diameters of soft top jaws** on lathe chucks. **Also suitable for external and internal re-grinding** of hardened top jaws to **correct radial runout.**

Insert area Ø position J: 100 - 175 mm

Insert area Ø position A: 240 - 360 mm

Weight: 6 kg

suitable for chucks up to Ø: 250 mm

Technical description

Insert area Ø position J	100 - 175 mm
Weight	6 kg
Insert area Ø position A	240 - 360 mm
External Ø	244 mm
suitable for chucks up to Ø	250 mm
Internal Ø	162 mm