



Quick-change lathe tool post, Type: AA



Order data

Order number	318000 AA
GTIN	4045197315687
Item class	36A

Description

Application:

Place the lathe tool post with its surface-ground face on to the cross slide in a horizontal position and clamp it. To do this, the bore of the centring plate must have been turned beforehand. Alignment is performed with the boring bar and boring bar holder clamped in position, aligned at right angles to the face plate. Then adjust the pointer to the zero mark of the cover disc and tighten the T-bolt securely. For precision lathe work or heavy roughing cuts, it is advisable to secure the post with two dowel pins. The holes are pre-drilled.

Supplied with:

1 eccentric lever for No. 318000, 1 tool post key for No. 318100; 318200.

Note:

Toolholder head and bracket type E available on request.

Version and further applications can be found in the table on page 929.

maximum drive power of lathe: 1.104 kW

maximum cross slide width SB: 80 mm

maximum turning tool height h: 12 mm

Bore \varnothing of the head: 13 mm

Bore \varnothing of the centering plate: 10 mm

Width: 70 mm

Technical description

Type	AA
Width	70 mm
maximum cross slide width SB	80 mm
Bore Ø of the head	13 mm
maximum reach A	30 mm
maximum turning tool height h	12 mm
Height	37 mm
Bore Ø of the centering plate	10 mm
maximum drive power of lathe	1.104 kW
Type of product	Steel toolholder accessories

Accessories

Quick-change boring bar holder Type AA	318200 AA
Quick-change turning toolholder Type AA12/50	318100 AA12/50