



Quick-change lathe tool post, Type: C



Order data

Order number	318000 C
GTIN	4045197315717
Item class	36A

Description

Application:

Place the lathe tool post with its surface-ground face on to the cross slide in a horizontal position and clamp it. To do this, the bore of the centring plate must have been turned beforehand. Alignment is performed with the boring bar and boring bar holder clamped in position, aligned at right angles to the face plate. Then adjust the pointer to the zero mark of the cover disc and tighten the T-bolt securely. For precision lathe work or heavy roughing cuts, it is advisable to secure the post with two dowel pins. The holes are pre-drilled.

Supplied with:

1 eccentric lever for No. 318000, 1 tool post key for No. 318100; 318200.

Note:

Toolholder head and bracket type E available on request.

Version and further applications can be found in the table on page 929.

maximum drive power of lathe: 11.04 kW

maximum cross slide width SB: 180 mm

maximum turning tool height h: 45 mm

Bore \varnothing of the head: 40 mm

Bore \varnothing of the centering plate: 16 mm

Width: 200 mm

Technical description

maximum reach A	100 mm
maximum turning tool height h	45 mm
maximum drive power of lathe	11.04 kW
maximum cross slide width SB	180 mm
Height	105 mm
Bore Ø of the centering plate	16 mm
Bore Ø of the head	40 mm
Type	C
Width	200 mm
Type of product	Steel toolholder accessories

Accessories

Quick-change boring bar holder Type C50	318200 C50
Quick-change turning toolholder Type C40/170	318100 C40/170
Quick-change turning toolholder Type C32/170	318100 C32/170
Quick-change turning toolholder Type C32/150	318100 C32/150
Quick-change boring bar holder Type C40	318200 C40
Quick-change turning toolholder Type C40/150	318100 C40/150
Clamping arm complete suitable for toolholder head C	318150 C