


**Toolholder, form B1 radial right-hand, short, Shank  $\varnothing$  d1: 30 mm**

**Order data**

Order number	319000 30
GTIN	4045197190994
Item class	32V

**Description**
**Version:**

- Case-hardened HRC 58  $\pm$ 2.
- All functional faces ground.
- With ball type coolant nozzles.

**Application:**

Mainly for external machining.

**Standard:**

**ISO 10889 / DIN 69880 / VDI 3425, Blatt 2.**

Shape: B

$h_1$ : 20 mm

$h_2$ : 29 mm

$b_1$ : 70 mm

$b_2$ : 35 mm

$h_5$ : 38 mm

$h_6$ : 35 mm

**Technical description**

Colour code for VDI shanks	VDI 30
$l_1$	22 mm

Shank $\varnothing D_1$	30 mm
$b_2$	35 mm
$h_5$	38 mm
$b_1$	70 mm
$h_1$	20 mm
$h_6$	35 mm
$l_2$	40 mm
$h_2$	29 mm
Shape	B
Type of product	VDI tool arbor

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## Accessories

Assembly wrench for ball nozzle Size 10	319003 10
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