Garant

eco parting-off toolholder with ICS, Shank Ø d1: 16 mm



Order data

| Order number | 319132 16 |
|--------------|---------------|
| GTIN | 4045197716750 |
| Item class | 31V |

Description

Version:

- With special adjustable ball type coolant nozzle for optimum cooling of the cutting edge, irrespective of the groove depth.
- This reduces the temperature both at the main cutting edge and the auxiliary cutting edge, and permits a significant increase in cutting speed.
- · Rigid toolholder for parting-off tools.
- Blade clamped using clamping plate.

Application:

Allows parting-off tools of different makes to be used.

Note:

Screw plug for ball spray nozzle included. If conventional grooving tools are used, the lateral coolant transfer is blocked by the grooving tool. Suitable stepless adjustable clamps No. 279841 2 and suitable screws No. 279815 14. See spare parts list.

suitable for blade height: 19 mm

 $L_1: 29 \text{ mm}$ $L_2: 42 \text{ mm}$ Height $H_1: 42 \text{ mm}$ Height $H_2: 20 \text{ mm}$ Colour code for VDI shanks: VDI 16

Technical description

| Shank \emptyset D ₁ | 16 mm |
|----------------------------------|----------------|
| suitable for blade height | 19 mm |
| L ₂ | 42 mm |
| Colour code for VDI shanks | VDI 16 |
| L1 | 29 mm |
| Height H ₁ | 42 mm |
| Height H ₂ | 20 mm |
| Type of product | VDI tool arbor |