

eco parting-off toolholder with ICS, Shank Ø d1: 20 mm



Order data

Order number	319132 20
GTIN	4045197716767
Item class	31V

Description

Version:

- · With special adjustable ball type coolant nozzle for optimum cooling of the cutting edge, irrespective of the groove depth.
- This reduces the temperature both at the main cutting edge and the auxiliary cutting edge, and permits a significant increase in cutting speed.
- · Rigid toolholder for parting-off tools.
- · Blade clamped using clamping plate.

Application:

Allows parting-off tools of different makes to be used.

Note:

Screw plug for ball spray nozzle included. If conventional grooving tools are used, the lateral coolant transfer is blocked by the grooving tool. Suitable stepless adjustable clamps No. 279841 2 and suitable screws No. 279815 14. See spare parts list.

suitable for blade height: 26 mm

L₁: 36 mm

L₂: 55 mm

Height H₁: 47 mm Height H₂: 29 mm

Colour code for VDI shanks: VDI 20

Technical description

suitable for blade height	26 mm
L_1	36 mm
Colour code for VDI shanks	VDI 20
Shank Ø D ₁	20 mm
L_2	55 mm
Height H ₁	47 mm
Height H ₂	29 mm
Type of product	VDI tool arbor